



# **WP.20**

# Extends the season for 90 days

At temperatures less than 10 °C and under conditions of high humidity, the film formation of resins in paints, plasters or coatings is seriously impaired. This can result in heavy damages in the coating due to rain or frost. The perfect solution in such cases is the film formation acceleration additive WP.20. Façades also dry in autumn or in spring at temperatures of only 5 °C and with relative humidity of up to 95 %.

### **Unique properties**

- Early rain resistance
- Plaster dries at 5 °C and 95 % humidity in 6-7 hours, paint in 1-2 hours
- Versatile in application
- It is still workable at 20 °C and higher
- The coating hardens through evenly (no skin development)
- Good resistance to yellowing
- No limited pot life

### **Environment-friendly**

- Contains neither VOC nor APEO
- Not EUH 208 labelled

# **Typical applications**

- Additive for early rain resistant coatings
- Exterior applications such as plasters, paints and roof coatings

### **Technical properties**

Resin base Acrylate Solids content 29–33 %

Density approx. 1 g/ml at 20 °C Viscosity 1000–5000 mPa·s at 20 °C

pH-value 9.5-10.2

Frost resistance no, but can be used after thawing

Neutraliser ammonia

WP.20 can be added at the end of the formulation; the required quantity is 2-3 %.

# Early rainproof 2 mm plaster based on AVE.191 and WP.20 Starting formulation 191-KP02-01

	Raw materials	Quantity	Function	Supplier
1	Water	71.9		
2	Acticide MV	1.0	Pot bacteriacide	Thor GmbH
3	Disperbyk-181	2.0	Wetting and dispersing agent	BYK-Chemie GmbH
4	Methocel J 5 MS-N	0.6	Thickener	Dow Chemical Company
5	Ammonia 25%	0.5	Base	Diverse
6	Arbocel B 400	3.0	Fibres	JRS GmbH+Co.KG
7	Kronos 2190	30.0	Pigment	Kronos International Inc.
8	Agitan 700	0.5	Defoamer	Münzing Chemie GmbH
9	AVE.191	120.0	Resin	VANORA AG
10	Omyacarb 40-GU	250.0	Filler	Omya
11	Omyacarb 130-SV	220.0	Filler	Omya
12	Inducarb V 0.5-1.0 mm	50.0	Filler	Omya
13	Inducarb V 1.5-2.0 mm	250.0	Filler	Omya
14	Agitan 700	0.5	Defoamer	Münzing Chemie GmbH
15	WP.20	22.3	Film formation accelerator	VANORA AG

1022.3

# **Mixture instruction**

Pos. 1 Submit water

Pos. 2-4 Add during agitation, let swelling for 10 minutes

Pos. 5-9 Add during agitation and mix

Pos. 10-15 Add during agitation, stir for 5 minutes at low speed

# **Technical data**

 Solids
 87 %

 pH
 7.5